

ATF Report 1733

Airborne Sound Transmission Test of a Casement Window with Fixed Light

Commissioned by Rehau

Test Date: 31st August 2005





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AS1191-2002, AS1045-1988 Accredited Lab No: 5472

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1.0 Introduction and test results summary

The National Acoustic Laboratories were commissioned by Rehau to measure the acoustical transmission loss of a casement window with fixed light as described in item 2.0 'Test sample' details

The test sample achieved the following results:

Sound Transmission Class

STC 41

ISO-717 Sound Insulation Rating Rw (C; Ctr)

Outdoor Indoor Transmission Class

Unweighted average transmission loss value (100Hz - 5kHz)

A-Weighted average transmission loss value (100Hz - 5kHz)

34dB

2.0 Test sample details

Frame Type

Casement Window with fixed light

Frame Material

PVC

Frame Dimensions

1240mm x 1840mm

Glazing

IGU 10.38mm laminated glass on the send side, 16mm air gap then 6.76mm laminated glass

on receive side

Glazing Channels

Lock/Latch Assembly

Art 500133

Sash Seals

Art 221866 Casement seal Roto lock keeper & handle with Friction Stay 16" SS304

Reveal Lining

19mm timber reveal

Installation

Sample screw fixed into the test sample aperture with a 19mm thick timber reveal and all gaps

packed and sealed with silicone sealant.

Test Date

31-Aug-2005

Notes

Due to the uncertainty at low frequencies the 63Hz figure was adjusted so that the measured

figure didn't appear to have more loss than the original wall. Being as it is such a low

frequency it does not affect the value of the Rw or CTR figure.

3.0 Testing rationale

The procedure for testing a small test sample building element such as a door or window requires the construction of a specially designed 'filler wall'. This filler wall is constructed in an aperture between two reverberation rooms and tested for acoustic transmission loss. After testing, an opening which is sufficiently large to accommodate the window or door is made in the filler wall (the size of the opening can be varied to suit a particular sample but normally it is $1850 \times 1250 \text{mm}$ (W x H) for windows and $1850 \times 2150 \text{mm}$ (W x H) for doors). The perimeter of this opening is lined with a layer of 16mm thick fire rated gypsum plasterboard, a layer of 12mm thick medium density fibreboard (m.d.f.) and a layer of Barium sulphate impregnated vinyl sheet. The small sample is then fitted into the opening and the acoustical integrity of the installation checked before testing.

The filler wall attenuation characteristics are designed to provide a minimum of 10dB greater attenuation than the test sample at all one-third octave frequencies between 80Hz and 5000Hz. This is to ensure an accurate measurement of the test sample according to standard acoustical practice, and to conform with the measurement requirements of AS1191-2002 Acoustics - Method for laboratory measurement of airborne sound transmission loss of building partitions. The transmission loss characteristics of this wall are presented in item 4.1 Sound Transmission Class of this report.

The second measurement taken is of the test sample fitted within the filler wall as presented in item 4.1 Sound Transmission Class of this report. The difference between the filler wall and filler wall and test sample measurements provide a means of calculating the Sound Transmission Class (STC) rating of the test sample as presented in item 4.1 Sound Transmission Class of this report. Other criteria presented in the report are derived from the two sets of measurements.

Signatory Colin-Thome

Date 14,9,05

4.0 Results

4.1 Sound Transmission Class

A complete set of measurements and calculations for determination of the test sample acoustical transmission loss was calculated and is presented numerically and graphically on the appended spreadsheets. A summation of one-third octave transmission loss results, rounded to the nearest deciBel (as required by AS1191-2002), follows.

		Transmission Lo		nt	
1/3 Octave Band Centre Frequency (Hz)	Filler Wall STC 82	Filler Wall and Test Sample STC 47	Test Sample STC 41	STC Criterion Value STC 41	Difference (dB)
80	48	33	27	-	-
100	55	27	21	_	-
125	63	28	22	25	-3
160	64	34	28	28	-
200	66	37	30	31	-1
250	73	38	32	34	-2
315	77	43	37	37	<u>-</u>
400	78	45	38	40	-2
500	82	46	39	41	-2
630	84	47	41	42	-1
800	85	47	41	43	-2
1000	87	48	42	44	- 2
1250	90	47	41	45	-4
1600	89	46	40	45	-5
2000	81	46	40	45	- 5
2500	81	49	43	45	-2
3150	87	53	46	45	-
4000	92	59	52	45	_
5000	91	64	58	•	-
				SUM	-31

- Note 1. The two channel pulse analyser averaging time conforms with the AS1191-2002 requirement of (1/20 the reverberation time of each one-third octave band in the measurement frequency range).
- Note 2. Determination of Sound Transmission Class for a test sample requires comparison of the measured sound transmission loss with the value for each transmission class rating listed in the STC tables for each one-third octave band centre frequency, 125Hz to 4000Hz. The STC value, which is expressed as a class rating only (not as deciBels) as determined by these tables, is reached when either or both of the following requirements are met:
 - (a) The test sample transmission loss at any frequency in the range 125Hz to 4000Hz must not lie more than 8dB below that of the STC reference graph value at the same frequency and
 - (b) The total sum obtained from the addition of unfavourable deficiencies (as defined in the "Rw determination" description), must not add to more than 32dB. They are listed in the STC table above.
- Note 3. Refer to the spreadsheet summaries (attached) for deciBel precision at the 95% confidence level for each attenuation value. The uncertainties have been calculated on the basis of there being not more than five chances in one hundred that any value differs from the true value by more than the stated uncertainty.

Signatory Control Geoff Colin-Thome

Date/\$7.9,05

4.2 Outdoor-Indoor Transmission Class

The first column of the Summarised OITC Rating Table lists centre frequencies of the one-third octave bands measured.

The second column specifies levels of the A-weighted reference spectrum defined by ASTM E1332 which are required to determine OITC. This spectrum has been A-Weighted and then normalised so that its energy summation is 0dB as required by that Standard.

The third column contains transmission loss coefficients for each one-third octave band in the frequency range 80Hz to 4000Hz used to determine test sample OITC rating.

The fourth column represents the difference between column two and three converted to sound energy. The summation of this energy, converted back to deciBels is taken as the OITC value of the test sample.

	OITC	Rating	
1/3 Octave	Normalised	Test Sample	Transmitted
Band Centre	A-Weighted	Transmission	1
Frequency (Hz)	Spectrum (dB)		Sound Energy
80	-19.6	Loss (dB)	(Watts)
100		27	2.188E-05
"	-17.2	21	1.514E-04
125	-15.2	22	1.905E-04
160	-15.5	28	4.467E-05
200	-14	30	3.981E-05
250	-13.7	32	2.692E-05
315	-12.7	37	1.072E-05
400	-11.9	38	1.023E-05
500	-10.3	39	1.175E-05
630	-11	41	6.310E-06
800	-10.9	41	6.457E-06
1000	-11.1	42	4.898E-06
1250	-10.5	41	7.079E-06
1600	-11.1	40	7.762E-06
2000	-10.9	40	8.128E-06
2500	-11,8	43	3.311E-06
3150	-13.9	46	1.023E-06
4000	-15.1	52	1.950E-07
		um of total energy =	5.530E-04
	J.	ann or total energy –	J.JJVE-04
C	OITC = -10 * log (Sur	n of total energy) =	32.57
		OITC	33

4.3 ISO-717 Sound Insulation Rating

Rw Ratin	g
Rw	41
C_{T}	-2
C_{TR}	-6
C _{T (50-5000)}	-1
C _{TR (50-5000)}	-6

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Date 417105

5.0 Procedure for measuring test samples

The procedural detail requires reverberation room measurements of the following parameters for the filler wall and then for the filler wall with test sample fitted:

Reverberation time measured in the receive room Sound pressure level in the send room and Sound pressure level in the receive room

The receive room reverberation time is measured according to the requirements of AS 1045 - 1985 "Acoustics - Measurement of Sound Absorption in a Reverberation Room". The procedures require twelve measurements of sound pressure levels in the send room and twelve in the receive room for each one-third octave band at different locations in the rooms.

Measurement of twenty four sets of sound decay data in the receive room requires the use of two sound sources, each positioned at a different location in the room and by moving the microphone through three positions, one for each measurement. A measurement is repeated four times for each combination of microphone and sound source location.

The total number of measurements required to evaluate sound pressure performance of the small test sample therefore comprises forty eight one-third octave sets of recordings in the send and receive rooms for the filler wall and forty eight sets for the filler wall with test sample installed. A set of recordings contains a measurement of the sound pressure level in each one-third octave frequency band between 100Hz and 5000Hz (eighteen in total), 80Hz is added to this for the calculation of OITC. These multiple measurements provide a means of calculating the sound field space-time variation within each room and establishes a basis for determining an estimation of the measurement precision to a confidence level of 95%.

Before testing commences, the measurement microphone in each reverberation room is acoustically calibrated and the acoustical noise floor measured. Acoustical calibration of each microphone is repeated at completion of the testing programme to ensure accuracy of results.

AS1191-2002 and the equivalent standards ISO140-1 and ISO140-3 describe procedures which allow measurement of transmission loss of 10 square metre samples or of smaller size samples such as windows, doors, partitions etc. The procedure for 10 square metre test samples is straightforward and requires only the aforementioned three sets of measurements. The procedure for measurement of smaller test samples, which is discussed in appendix A of AS1191-2002, requires construction and transmission loss measurement of a 10 square metre test wall which has at least 5dB and preferably 10dB more attenuation at each one-third octave band centre frequency in the frequency range to be measured than that of the smaller test sample to be evaluated and a calculation based on relative sizes of the 10 square metre test wall and the small test sample.

OITC is then calculated as required by ASTM E1332-90 by assuming the previously specified spectra and using the transmission loss coefficients obtained in the calculation procedure (refer spreadsheets) and Rw (C; Ctr) calculated according to requirements of ISO 717-1:1996 "Acoustics - Rating of sound insulation in buildings and of building elements - Part 1: Airborne Sound Insulation".

6.0 Test sample performance assessment

Several criteria are presented in this report to evaluate the acoustical transmission loss of the test sample to satisfy building industry requirements in Australia. Each evaluation is made on an analysis of the calculated difference between the filler wall and the filler wall with test sample fitted.

- The Internationally used rating of Sound Transmission Class as required by Australian Standard AS1191-2002.
- b. The Weighted Sound Reduction Index, Rw rating with spectral corrections C and Ctr as discussed in International Standards Organisation document ISO717-1:1996 "Acoustics Rating of sound insulation in buildings and of building elements Part 1: Airborne Sound Insulation". The ISO Rw rating is relevant where the spectra has low frequency energy content and is similar in application to the American OITC criteria. They differ however in the frequency range of application. Each compares a standardised reference curve with the measured data over one-third octave bands. The Rw evaluation is carried out using the one-third octave band with centre frequencies ranging from 100Hz to 3150Hz, and the OITC evaluation is carried out using the one-third octave bands in the frequency range 80Hz to 4000Hz. The Rw criteria is now largely favoured as a replacement for STC. The OITC evaluation is included in our reports for clients who wish to market their products overseas.
- Other ratings presented are an evaluation of linear and A-weighted sound transmission loss averaged over the frequency range 100Hz to 5kHz. These are often required for marketing in New Zealand.

Signatory Geoff Colin-Thome

Date 11/19/05

7.0 Sound Transmission Class (STC) rating

The first criterion presented, Sound Transmission Class (STC), has been an internationally standardised criterion for many years for evaluating noise reducing characteristics of building elements. The test procedure provides a single number which has been considered sufficient to determine transmission loss of building elements such as walls, windows, doors and other small test samples fitted into the walls of buildings.

This STC rating criterion was originally developed for acoustical performance evaluation of internal walls and doors in buildings and is based on noise spectra with an energy distribution typical of music and speech. It is now considered to be unsuitable for use where the building element under evaluation is likely to be exposed to low frequency components of noise generated by transportation movement.

Determination of Sound Transmission Class for a test sample requires comparison of the measured sound transmission loss with the value for each transmission class rating listed in the STC tables for each one-third octave band centre frequency, 125Hz to 4000Hz. The STC value, which is expressed as a class rating only (not as deciBels) as determined by these tables, is reached when either or both of the following requirements are met:

- (a) The test sample transmission loss at any frequency in the range 125Hz to 4000Hz must not lie more than 8dB below that of the STC reference graph value at the same frequency and
- (b) The total sum obtained from the addition of unfavourable deficiencies (as defined in the "Rw determination" description), must not add to more than 32dB.

8.0 Outdoor - Indoor Transmission Class (OITC), and Rw (C; Ctr) Weighted Sound Reduction Ratings

Alternative single number criterion, the American Outdoor - Indoor Transmission Class (OITC) rating and the European International Organisation for Standardisation Document ISO 717-1:1996, specification for the Weighted Sound Reduction Index (Rw) associated with relevant spectrum corrections C and Ctr, have been developed in order to more closely rank transmission loss performance of building elements with a listener's subjective reaction to transportation and living activity type noise spectra. Each criterion is intended for use in situations where the relevant spectra can be transmitted through the element.

The OITC and Rw (C; Ctr) criterion are not considered to be suitable for use where the noise has a predominantly low frequency component such as produced by some industrial activities. More information on the OITC test procedure can be obtained in ASTM Standard Test Procedure E1332, "Standard Classification for Determination of Outdoor-Indoor Transmission Class" and the Weighted Sound Reduction Index, C and Ctr criteria are fully explained in ISO 717-1:1996, "Acoustics - Rating of sound insulation in buildings and of building elements - Part 1: Airborne Sound Insulation".

8.1 OITC determination

The OITC value for a test sample, as detailed in ASTM E 1332, is obtained by A-Weighting a noise spectrum which was obtained as an average of multiple measurements of aircraft take-off, freeway and railroad passby activities. This standardised noise spectrum is assumed to be in the send room during measurement of transmission loss.

The noise energy from this assumed noise spectra is (theoretically) transmitted through the small test sample, reduced by the transmission loss of the test sample at each one-third octave centre frequency (each transmission loss obtained from the STC measurement) and then summed as the total energy in the receive room.

The total energy is then determined as sound power (deciBels re 1 pW) and the resulting numerical value expressed as the OITC value of the sample under test. It should be noted that the OITC rating is considered as a class evaluation and stated numerically in a similar way to the STC value which is also a class evaluation (that is, stated numerically and not as deciBels as is sometimes found in literature).

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Date/4/19,05

8.2 Rw determination

The Rw criterion is obtained by comparing the set of test sample transmission loss against a set of reference data specified on table 3 on page 4 of ISO 717-1: 1996 (the comparison is made between values specified for each set at each one-third octave band centre frequency over the frequency range 100Hz to 3150Hz).

The reference data must then be amplitude shifted by the same amount (in single deciBel steps) until the sum of unfavourable readings, determined from the data difference at each frequency, is as large as possible but not more than 32dB. The 500Hz value of the reference data minus the number of deciBels the reference data set has been shifted is then referred to as the Rw value for the test sample.

- Note 1. An unfavourable difference (deficiency) at any frequency occurs when the test sample transmission loss is less than the value specified for the shifted reference data at the same frequency.
- Note 2. The STC rating determination criterion has failure modes of -8dB at any one frequency and/or a deficiency sum of -32dB, whereas Rw has only a single failure mode, this being a -32dB deficiency summation over the pass band consisting of 100Hz to 3150Hz one-third octave bands. As a result of this, the Rw rating usually has the same numerical value as the STC rating unless the STC evaluation is a consequence of one or more -8dB deficiencies and any deficiency at 100Hz does not contribute to the Rw failure or at 4kHz to the STC failure.

8.3 C and Ctr determination

Rw corrections are accommodated in ISO 717-1:1996 to account for the type of spectra incident on the high noise side of a test sample. The correction C is applied to Rw spectra which is generated by sources such as transportation which are located close to the building element under test. Such noise sources have a wide energy distribution in their noise spectra. The correction Ctr is applied to pink noise or to spectra which is generated by sources such as transportation, located at a distance. This correction is applied to Rw where spectral energy is mostly concentrated in the low frequency end of the measurement frequency range.

Relevant Spectrum "correction" for d	
(table A.1 of ISO717	
Type of Noise Source	Relevant Spectrum "Correction" Term
Living activities (talking, music, radio, TV)	
Children playing	
Railway traffic at medium and high speed	С
Highway road traffic > 80km/hour	
Jet aircraft, short distance	
Factories emitting mainly medium and high frequency noise	
Urban road traffic	
Railway traffic at low speeds	
Aircraft, propeller driven	Ctr
Jet aircraft, large distance	
Disco music	
Factories emitting mainly low and medium frequency noise	

9.0 Test environment

Transmission loss measurement according to the requirements of AS1191 requires the use of two reverberation rooms which conform to the acoustical performance requirements of Annex D, guidelines for the design of reverberation rooms, ISO 3741-1999 "Acoustics - Determination of sound power levels of noise sources - Precision methods for broad-band sources in reverberation rooms".

Each test room, designated Reverberation (send) Room and Diffuse Field (receive) Room has a volume of approximately 200 cubic metres and is individually air conditioned by a special purpose acoustically attenuated air conditioning system. During testing, the supply and return air ducts are closed off via both pneumatically and manually operated dampers. The floors have different dimensions and are pentagonally shaped. The ceilings are inclined to the plane of the floor, opposite wall surfaces are different dimensions and inclined at an angle to each other to avoid acoustical coupling between rooms and to minimise the possibility of resonance in each room.

Additional sound diffusion within each of the rooms, to meet diffusivity requirements of ISO 354 - 1985 "Acoustics - Measurement of sound absorption in a reverberation room" is achieved by non-parallel room surfaces together with careful placing of eight 2400mm x 1200mm randomly oriented, freely suspended panels (19mm thick plywood sheets) with a total surface area of 40 square metres. These surfaces are heavily coated with epoxy resin to minimise acoustical absorption. The panels in each room are suspended in accordance with the tuning detail of ISO 354-1985 and therefore fully comply with the requirements of Australian Standard AS1045-1988.

Acoustical absorption coefficients in each octave band for each room and its diffusers do not exceed the maximum AS1191 requirement of 0.06 and are as follows:

	Acoustical A	bsorption	Coefficien	ts		
Frequency	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz
Reverberation Room	0.02	0.01	0.02	0.03	0.04	0.06
Diffuse Field Room	0.02	0.02	0.02	0.03	0.04	0.06

Both reverberation rooms are inside separate isolating rooms, which serve as plenum chambers. This construction ensures freedom from flanking noise transmission problems even when very high acoustical sound pressure levels are generated inside either reverberation room.

The 300mm thick walls, floor and ceiling of all three rooms and plenum chambers are made from a heavily reinforced, high density concrete. The reverberation rooms are vibrationally suspended on damped, high tensile springs resting on neoprene rubber. The entire suspension assembly forms a two pole resonant suspension system, which is tuned below 5Hz.

The complete mounting system of springs, dampers and high compliance acoustical seals around the test aperture ensures negligible vibrational coupling between the reverberation rooms or interference from outside vibrational sources for all frequencies within the operating range of the two reverberation rooms. Entry to both reverberation rooms and plenum chambers is by means of double doors.

Each room size, geometry and suspended diffusers ensures that the acoustical performance characteristics fully meet requirements of Australian Standard AS1191-2002.

A sample testing space of approximately 10 square metres is located within an opening in the common wall between the plenum chambers. This wall is part of the external sound shell construction, it is not a component of either test room and effectively isolates the sample from any vibrational energy, which may be generated inside either reverberation test room.

Exposure of either side of any test sample in this test space to a sound field is achieved via apertures in each reverberation room wall which align with the opening in the common wall of the plenum chambers. Acoustical sealing at the location of the openings between the reverberation rooms and the wall holding the test sample is achieved by means of compliant, high transmission loss and vibration isolation gaskets installed between the reverberation rooms and the common wall between the plenum chambers.

When testing small samples a filler wall is constructed in the 10 square metre opening in the testing space. An aperture is made in the filler wall, the test sample is then fitted and sealed in the opening. The acoustical integrity of the fitting is then tested.

Signatory Geoff Colin-Thome

Date 199105

10.0 Formulae

(A) Receive room acoustical absorption

Sound absorption coefficients at each frequency band for the test specimen alpha (A) is determined from the reverberation time measurements according to the following equation:

$$A = \frac{0.16V}{T_{60}}$$
(1)

Where

A = the equivalent absorption area in the receiving room

V = the receive room volume (in m^3)

 T_{60} = the receive room reverberation time (RT60)

(B) Average sound pressure level

Average sound pressure level (Lp) is determined for each frequency band as follows:

$$L_{p} = 10 Log \left[\frac{p_{1}^{2} + p_{2}^{2} + p_{3}^{2} \dots + p_{n}^{2}}{n p_{o}^{2}} \right] \qquad \dots (2)$$

Where

 L_p = Average sound pressure level (dB)

 p_n = sound pressure of the n^{th} measurement (Pascals)

p_o = reference sound pressure (Pascals)

n = number of measurements

(C) <u>Transmission Loss</u>

Since the sound fields in both rooms are diffuse and the environment is free of flanking transmission, sound transmission loss (R) of a test sample for each frequency band is calculated according to the following equation:

$$R = L_{ps} - L_{pr} + 10 Log \left[\frac{S}{A} \right] \qquad \dots (3)$$

Where

R = the sound transmission loss of the test sample

 L_{ps} = the average SPL in the source room

 L_{pr} = the average SPL in the receiving room

S = the area of the specimen under test

A = the equivalent absorption area in the receiving room

Signatory 100 Geoff Colin-Thome

Date 4 9,05

(D) Small Test Samples

Test objects comprising a small size test sample mounted in a filler wall are measured according to the small sample method discussed in standard AS1191-2002. The equations used to calculate results are as follows:

Transmission loss coefficients for the small test sample (τ_s) are determined from the difference between the filler wall transmission loss (τ_f) and the composite wall transmission loss (τ_χ) according to the following equations:

$$\tau_f = 10^{\frac{R_f}{10}} \qquad(4)$$

$$\tau_c = 10^{\frac{R_c}{10}}$$
(5)

Rearranging the equations produces the transmission loss coefficient for each frequency band as follows:

Transmission loss for each frequency band (Rs) is determined from this result according to the following equation:

$$R_s = 10Log\left[\frac{1}{\tau_s}\right] \qquad \dots (7)$$

Where

the transmission loss coefficient of the filler wall and the small test sample

 $\tau_{\rm f}$ the transmission loss coefficient of the filler wall

the transmission loss coefficient of the small test sample for each frequency band

the transmission loss of the filler wall and the small test sample

R. the transmission loss of the filler wall

R. the transmission loss of the small test sample for each frequency band

the surface area of the composite wall

 S_{r} the surface area of the filler wall

the surface area of the wall mounted small test sample

(E) Errors

Errors (95% confidence level) are determined for each frequency band by means of the following equation:

Error (95% confidence) =
$$\frac{t.sd}{\sqrt{n}}$$
(8)

Where

the number of microphone positions sampled

ŧ the students t factor

sd the standard deviation obtained from the measurement spreadsheet

11.0 Instrumentation

The following instrumentation is used for acoustical transmission loss measurements. Instrumentation calibration where appropriate has been calibrated according to NATA requirements.

Brüel and Kjaer Two Channel Pulse Analyser (assembly 2825, 7521, 2 x 3015), S/N 2005502

Brüel and Kjaer Real Time Frequency Analyser type 2123, S/N 1446593

Brüel and Kjaer Cathode Follower type 2639, S/N 1448239 & S/N 1391974

Brüel and Kjaer Cathode Follower type 2660, S/N 1337994 & S/N 1338051

Brüel and Kjaer Cathode Follower type 2669, S/N 1888716 & S/N 1834203

Brüel and Kjaer Microphone type 4144, S/N 563123, S/N 1138528, S/N 439142 & S/N 2118354

Brüel and Kjaer Microphone type 4179, S/N 2245299, S/N 2245300 & S/N 2245154

Brüel and Kjaer Sound Level Calibrator type 4231, S/N 2095393

Yamaha Professional Sound Sources type S500, S/N 1068 and S/N 1069

Murray 100 Watt Amplifier type MA534, S/N 15

Vaisala Digital Barometer type PTB201AD, S/N R3330001

Testo Temperature/Humidity Logger, type 177-H1, S/N 00886924

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Geoff Colin-Thome

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Date 419105

Table And Utder Table (See)	***************************************	AIF Report 1730	Client Name: Reham	Cheff Name: Nellau	TI	N.	Material Index Took	Description	Filler Wall For ATF Test Program August 2005						Arithmetic Assessed at Taxana	Christian Average of Transmission Loss From 100hz to 5kHz	Unweighted Average A-Weighted Average	79				110	\$ E			8		8		202	i edu	8891	gp):		note	0.00		30		8		2		o Transmission Loss		
Total Acea With Man RECEIVE State Receive Name Pressure (pile) 1017 Training Officers P. And Pressure			L ONLY		and the state of t	Calculated	in the second																	1/1 Octave	Bounday 114											R _w Rating								Rw(Cr.; Crn.) is	81 (-2 ; -8)	1
Total Area Under Test (St nn) 9.9		Testing Officer: P. Alway.	LER WALI																				ا			ound Energy	(געוווע)			1.738E-07	1,514E-08	1,122E-08	1.000E-08 2.138E-09	1.072E-09	1.023E-09	3.1625-10	2.570E-10 1.549E-10	8.913E-11	9.772E-11	5.248E-10						
Total Area Under Tast (Sq m): 9.57 Barometic Air Pressure (A Speed of Sound (mAs): 341.38 Relative Humidity Ris Speed of Sound (mAs): 341.39 Relative Humidity Ris Speed of Sound (mAs): 341.30 Relative Humidity Ris Speed of Sound (mAs)	240				Frequency		50 Hz																TIC O'TIC	ALI C Kating			Spectrum (dB)		9	-17.2	-15.2														Outdoor Indoor	. "calo acionima
Total Area Under Tast (Sq m): 9,97	- 11		8		10*log (S/A)	•																				Frequency			1 0	100 Hz	125 Hz	160 Hz	250 Hz	315 Hz	500 Hz	630 Hz	1000 Hz	1250 Hz	2000 Hz	2500 Hz	3150 Hz 4000 Hz				The	-
Total Area Under Test (Sq m): Receive Room Volume (Cu m): Speed of Sound (m/s): Speed of Sound																							mentel	Tellian.	smission	s to STC					٤, ١	, 4	~	, 5	· .				ı,	ţ,		mn	9			
Total Area Un	der Test (Sq m):	amperature (C):	İ		Unference with Mic Response	Corrections	38.63 33.40	48.26	55.23	51.50	63.28	70.36	74.99	78.22	80.98	84,96	67.86 87.58	80.54	80.73	87.1U 92.91			Compliant Measure				ā				\$ 6	52	75	8.18	: 23 :	25.52	85	5 8 9 8	8	85 R		"]	į	n Class	
## SELCONDITIONS: Mean SEND Mean SEND	Total Area Unc	Reneive Boom	Speed		Mean RECEIVE Room SPL (dB)																		tlng AS1191-1985 (Rounded 1/3	octave	<u>Transmission</u> Loss Values	鲁	2 %	48	. S.	2 2	99	22	28	82	92	87	2 68	5	84 78	92	88	32	79 T	i ransmissio	To comple 18
/E-1 = 1	Test Conditions:				3) Std Dev																		Results (Incorpora					63															8000	10000 The Count		5

ATF1733-Transmission Loss Of Window-Rehau-31-8-2005.xis/Filler Wall Results

Date: (1/1/7/05)
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Signatory Light Geoff Colin-Thome

ATF Report 1733		Client Name: Rehau		Endonts tills 1 - 25 - 46	PVC Casement window with fixed light.	Glazing - Insulating Glass Unit 10.38mm Lam (Send Side)/ 16mm air gap/ 6.78mm Laminated Glass (Receive Side)	EPDM interior and exterior perimeter seals.	omm Self-adhesive foam on interlor stile,			Arithmetic Average of Transmission Loss From 100hz to 5kHz	Unweighted Average	45 An Annagura An					110			8		8			(edn)	80,	(Bp) (810	piesi		8.)	Q Q			0		00 00 00 00 00 00	Treduced 1
		PLE	Calculated 1/1 Octave Transmission	Loss (dB)	36.251		30.373	;	38.976	45 687		47.936		47.800		58,688		74.208		<u>ve</u>	Rounded 1/1	Octave Transmission	Loss Values (dB)	9 5	39	\$ 46	#	24			47	: 6	, r	Ģ.	-	ب	w -	- :	3006) IS:	(0, 1
me'		SAMPLE	Frequency		63 Hz		125 Hz	;	ZH 052	500 Hz	!	1000 Hz		2000 Hz		4000 Hz		\$000 Hz		1/1 Octave	,	Frequency		63 Hz 125 Hz	250 Hz	500 Hz 1000 Hz	2000 Hz	4000 Hz 8000 Hz		R. Ratino	- A	ا ا ا	ן ל	E E	CT (50-5000)	CTR (50-5000)	Kwi Cr; Cr;) is	· c- ! 7-) /+	AT (2 . El. 4 . E.)	
Tesling Officer: G. Colin-Thome'		+ 77	Precision 95% Confidence interval (dil)	35	3.19	237	2.01	28.0	0.42	0.41	96,0	0.37	0.26	0,33	0 0	9	9. Q.	1.04												L					ر 	Z Z		.	1	
Testing Office		FILLER WALL	Octave Transmission	38.215	36.493	27.278	28.292 34.476	35,559	42.944	45.597	47.258	48.474	47.136	46.413	49.143 52,535	58.694	56.546	68,666 67,258	*****		Direct Frence	(W/m2)			5,495E-06	4.786E-05	1.122E-05	6.761E-06	2.042E-06	2,3446-06	1.622E-06	1.778E-06	1.950E-06 2.042E-06	8.318E-07 2.042E-07	3.890E-08 1.357E-04	38,68				
			Frequency	20 H2	65 Hz	100 Hz	125 Hz 168 Hz	200 Hz 250 Hz	318 175	400 Hz 500 Hz	630 Hz 800 Hz	1000 Hz	1250 Hz 1500 Hz	2000 Hz	2550 Hz 3158 Hz	4000 Hz	6300 Hz	8000 Hz 10000 Hz	0.4	OI C Kating	Normalised A. Weighted	63	checulant (ap)		-19,6	-15.2	-15,5	-13.7	-12.7	-10.3	-10,9	-10,5	-10.9	-11.8 -13.9	-15.1 Sum	-10*LOG(Sum)	•	Transmission Class in:	OITC 39	3
10	(%) 67.7 (%)		A) Sta Dev	19'0	0.05 84.0	7 .	8 8	0.25	71.0	0.12	0.15	0.13	0.07	21.0	98	80.0	600	028	I	5		_	,														į	I ne Ou Fansmis	C	
r Pressure (h	Relative Humidity RR (%)		10*log (S/A)	0.63	9 9 8 8 8	-0.87	1.3	2.07	2.99	3,14	2.44	2.38	1,39	0.68	-0.46	5 5 5 5 5 5 5 7 7 7 8 7	-2.65	-3.58 -3.86				requency		;	80 HZ	125 Hz	160 Hz	250 Hz	315 HZ 400 Hz	27 FZ 630 FZ	800 Hz 1000 Hz	1250 Hz	2000 Hz	3150 Hz	4000 Hz				<u> </u>	
Barometric Air Prassure (hPa)	Relative F		Receive Room Absorption	8.61	10,74	12,16	7.38	6.18 5.26	5.00	4.82	5,68	5,75	7.22	8,51 9,95	11.05	12.52 15.16	18.31	24.19	_														•							,
9,35	200	341,98	Mean Receive Room Reverb RT _{se} (seconds)	3.72	2.98	3.39	4.34	5.18 6.08	6.41 6.39	6.63	5.64	5.56	4.43	3.76	2.90	2.13	27.7	1.32	Sirrementel	E I	Transmission	Difference			· ·	÷		ç	τ.	77	ņņ	4 1.	υψη	y ,	Sum	-28				
Total Area Under Test (Sq m): Temperature (C):	Receive Room Volume (Cu m):	Speed of Sound (m/s):	Difference with Mic Response Corrections	37,59	33.56	28.15 28.06	33.18	35,59	39,95 41,58	42.45	44.84	45.03	44.71	49.14	52,99	65.81	69.20	71.12	nollant Mea		STC 47					31	3.5	6 4	. Æ i	48.	8 G	2 2	2.52	22.2	- -		2001	200		
Vea Under	Room Vol	Speed of	Std Oev	2.80	2.81	332	1.28	87.0	0.37 14.00	850	SE O	0.24	750	0.33	0.30	932	X 6	0.26	-1985 Co						Γ												Geion	le is:		
Total /	Receive		Mean RECEIVE Room SPL (dB)	48,94	52.40	62.17	55.12	53.79	47.34	46.84	41.61	45.35	46.63	38.12	31.49	16.01	2.27	-2.32	Results (Incorporating AS1191-1985 Compilant Measurements)	Rounded 1/3	Octave Transmission	Loss Values	1 8	8 2	27	7.28	37	38 53 53	io a	; ; ;	. 2 i	¥ ₩	46	5 5	75	\$ 60 E	The Sound Transmission Class	Of This Sample is	STC 47	
ions:			AG PS	3.64	2.35	3 13	1,18	6.2	8 8	0.42	8E 0	0.27	8 5	80	7.0	4.0	9.70 41.7	1.04	ncorpora						(ASI191)	Mentan	(46) (81)	(ASI181)	(AS1150)	(461191)	(1811)	(AS1191)	(SIIS)	(481184)	181181		Sound	Of Th		
Test Conditions:			, Mean SEND Room SPL (dB)	86.52 84.36	85,96	90.23	89.21	89,38	88.92	89.30	85.45	90.76	91,85	88,59	86.65	86.48	81.73	73.63	Results (Frequency		₽	g 8	100	722 150	200	345	400 500	989	1000	1600	2000 2500	3150	\$300	8000	The			
Date Of Test	Aug-2005	<u>-</u> -	Frequency	50 Hz 63 Hz	80 HZ	125 11:	150 Hz 200 Hz	255 Hz	400 Hz	530 Hz	1000 Hz	1250 Hz	1600 Hz 2000 Hz	2500 Hz	3150 Hz	5000 Hz	\$000 Hz	10000 Hz	احتدا						<u> </u>															
Signatory Geoff Colin	:.::: <u>;</u>	ome)]:::!	0	A		••			If	co	piec	d, th	nis r	еро	nt n	nust	be :	repr	ođu	ced	in f	ùll.											/ <i>4/</i> e 11			.j.C	:S	

ATF1733-Transmission Loss Of Window-Rehau-31-8-2005.xis/Filler Wall+Sample Results

	ATF Report 1733	Client Name: Rehau				Sample Under Test:	Glazing - Insulating Glass Unit 10.38mm Lam (Send Side)/ 16mm air can/	b./smm Laminated Glass (Receive Side) EPDM interior and exterior perimeter seals.	5mm Self-adhesive foam on interior sille.			Arithmetic Average of Transmission Loss From 100hz to 5kHz	Unweighted Average A-Weighted Average	38 34				013		00:	8		200		2	8		8		\$		8	8		01				0000 0000 0000 0000 0000 0000 0000 0000 0000
			Calculated 414	Octave Transmission	Loss (dB)	34.566		24.088		32,690	39,400		41.649	:	41.513	52 401		67.972		Ve	Rounded 1/1	Getave	Loss Values (dB)	32	8 1	5 7	42 52	68			1	ç	φ	۲	ထု		_	2001) [5:	; -6)
				Frequency	•	63 Hz		125 Hz	:	250 Hz	500 Hz		1000 Hz		2000 Hz	4000 Hz		2H 0009		1/1 Octave	121	Frequency		63 Hz 125 Hz	250 Hz	1000 Hz	2000 Hz 4000 Hz	8000 Hz		R. Rating	R₩≡	C _T =	C _{TR} =	C _{T (50-5000)} =	CTR (50-5000)=	Rw Cr; Cm;) is	41 (-2 ; -6	Red CritCra; Crassocy, Crassoco;) 1s:	41 (-2 ; -6 ; -1 ; -6)
	>			Precision 95% Confidence Interval (AR)		. 4.85 18.5	285	250	2 T T	1970	0,71	1.12	0.50	0.47	9.56 9.56	0 6	89.0	1. 1.28	1.35			12.								ŒĮ			•	ည်	CTR (50	œ	4	R. Crich	41 (-2
	SAMPLE ONLY		Calculated 1/3	Octave Transmission	Loss (dB)	34.230	27.050 20.995	22.005	30,275	36,657	39.309	40.991	42.186	39,817	42.857	46.249 52.408	57.701	62.448	51.202		1	Sound Energy (W/m2)			2.188E-05 1.514E-04	1.905E-04	3.981E-05	2.692E-05 1.072E-05	1,023E-05	6.310E-06	.898E-06	.762E-06	.128E-06 .311E-06	1.950E-07	.530E-04 32.57				
	MPLI		· OI	Frequency	\$0 FF	# 5	80 Hz 170 Hz	125 Hz 160 Hz	200 Hz	315 Hz	200 Hz	300 Hz	1050 Hz 1250 Hz	1600 Hz 2000 Hz	2500 Hz	3150 Hz 4000 Hz	5000 Hz 6300 Hz	2H D008	THOOM HE	ting	Normalised A.		(GP) w												Sum 5 -10*LOG(Sum)		r Indoor	Class is	53
	SA																			OITC Rating	Normal	Reference Noise	Spectrum (dB)	;	-19.6 -17.2	-15.2	: :	-13.7	-11.9 -10.3	-1- -10.9	Ŧ #	? ; ;	60F	55.	-1010		The Outdoor Indoor	OTTO SE	OII C 33
				1/T _s	2453,39	2648.77	125.73	758.67 659.45	1065.32 1610.58	4631,17 6721,30	8529.55 12503.41	12562.98	12156,14	9368.33 10295.44	19304.95 42156 14	174087.55	1067164.27	1757248.58				Frequency		- - - - -	100 Hz	125 Kz 160 Kz	200 Hz 250 Hz	315 Hz	400 Hz 500 Hz	630 Hz 800 Hz	1000 Hz 1250 Hz	1600 Hz	2500 Hz	4000 Hz			֡֞֝֟֝֟֝֟֝֟֝֟֝֟֝֟֝֟֝֟֝֟֝֟֝֟	- -	-
			Transmission	Coefficient of Sample (Ts)	0.000407599	0.000377533	0.007953257	0.001516419	0.000938684	0.000215928	0,00011724 7,99782E-05	7.95989E-05	8.22629E-05					5.69071E-07 7.5828E-07	L		•									<u></u>									_
	2.3436 7.6264 9.97		Transmission T						0.000145985			1,87132E-05 7						1.35966E-07 5 1.88015E-07 7	٢	sments)	Transmission	Difference				· ;	", ?		, ç, .	, ņ ·	4 4	v, v,	۰ ۲۶۰	Sum	-31				
	ple (Sq.m); Filler Wall; ! Aperture;		Transmission Tr		7.19263E-05 0.				4.50142E-08 0.7		3.95093E-09 1.1		9.88626E-10 1.9			• • •		2.87.25-09 1.3 1.2772E-08 1.8		Rounded 1/3	Trai STC 44 Curus 1 o				100	ខ្ល		37	; *	16.2	5	5 5	45 45	-		ç	0		
	Of Test Sam f Remaining Area Of Tes		Trai		3 5	53	2.01 2.5		10.4				0.26 9.86 0.32 1,26			0.49 6,56		0.56 1.2		SES COMP	STC															eion O.	isi:		$\frac{1}{1}$
	Surface Area Of Test Sample (Sq. rr); Surface Area Of Remaining Filler Wall; Tolal Surface Area Of Test Aperture;		Filler Wall + Sample	Transmission Loss	38.22	33.23	27,28 28.29	34.48 36.56	38,36	44.56	47.26	48.47	47,14 45.11	46.41	52.54	58.69 63.98	66.55	67.26	A AC4404 4	Rounded 1/3	Transmission	ss Values	g # 5	# t2	23	182	35	38	33	42 44	25	₽ ₽	46	52 58	62 62	61 Sound Transmission Class	Of This Sample is:	STC 41	-
	· 03		\$1d Dev		2.43		<u> </u>	1.18 0.67	0.44 0.44	6 0 6 5	19.0	0.33	8 8 8	0.32	ES.	0.51	89.0 92.0	p6'0	elleromos	Re	<u>₽</u>	3			(ASHSH	(451591)	(681180)	(AS1121) (AS1191)	(451191)	(AS1191) (AS1191)	(451181)	(AST181)	(AS1191)	(ASTIBI)		T pullo	Of This	S	
Test Conditions:			Filler Wall ansmission	Loss (dB)	41.43 34.24	47.98	62.56	63.86 65.82	73.47 76.98	78.33	85.30	87.42	88,90	81.30 80,91	86.75	90.51	85.42	78.94	Sults in		Frequency		22	80 8	100 125	160 200	250	400					3150		8000	<u>a</u> :	•	— .	
	Date Of Test 31-Aug-2005		Frequency Tr		50 fc 63 fc	80 Hz	125 Hz	168 년 208 전	250 Hz 315 Hz	400 Hz 500 Hz	630 Hz 800 Hz	1000 Hz	1600 Hz	2000 Hz 2500 Hz	3150 Hz	5000 Hz	\$000 Hz	10000 Hz	R	<u> </u>	ď.																		
Signat	البييا	[].	e Uze	file.		L.	/ż	2																						Date	, As	<u></u>	-7		25				į
Geof	f Colin	Tho:	me	1	1							lf c	opie	ed, t	his	герс	ा गर	nust	be	rep	rodu	ced	in f	ull.						Date Page				/.:	ربر.				

ATF1733-Transmission Loss Of Window-Rehau-31-8-2005 xis/Sample Results

	Determinat	Determination Of Arithmetic Average	netic Averac	Je.
orrection CTR	Of Transmi	Of Transmission Loss		<u>1</u>
10^((L _{lz} -R _j)/10)	Frequency (Hz)	Calculated Transmission Loss	A-Weighting Correction	A-weighted Transmission Loss
7.943E-05	100	20.995	-19.1	1,895
6.310E-05	125	22,005	-16.1	5,905
2,3995-05	160	28.192	-13.4	14.792
2.344E-05	200	30.275	-10.9	19,375
1,9505-05	250	32.070	-8,6	23.470
8.511E-06	315	36,657	-9.6	30.057
7.413E-06	400	38.275	4.8	33.475
7.413E-06	200	39,309	-3.2	36.109
6.310E-06	630	40.970	e, t-	39.070
1.000E-05	800	40.991	-0.8	40.191
9.550E-06	1000	42.186	0	42.186
1.047E-05	1250	40.848	9,0	41,448
1.047E-05	1600	39.817	Ψ-	40.817
7.762E-06	2000	40,126	1,2	41.326
2.570E-06	2500	42.857	1.3	44,157
7.586E-07	3150	46.249	1,2	47,449
	4000	52.408	-	53,408
35.37	2000	57.701	0,5	58.201
9-	Average =	38.441	A-weighted Average ==	34.074
prection Cressage	Rounded	38	Rounded	34
10^((L _{i2} -R _i)/10)				
1 2885 78		l		

	Determination Of Correction CTR	C _{rs} spectrum (iso717-P?) L ₁₂ -R ₁ 10^{([L ₁₂ -R ₁]/10)} L ₁₂	20 41.00 7.943E-05 -20 -42.00 6.310E-05 -18 -46.20 2.399E-05 -16 -46.30 2.346E-05 -14 -50.70 6.310E-06 -13 -51.30 7.413E-06 -14 -50.70 6.310E-06 -19 -50.30 7.413E-06 -11 -51.10 7.475E-06 -11 -51.10 7.765E-06 -13 -55.90 2.570E-06 -14 -51.20 7.413E-06 -15 -50.30 1.047E-05 -16 -49.80 1.047E-05 -17 -49.80 1.047E-06 -18 -50.20 2.570E-06 -18 -50.70 1.596E-07 -25 -57.20 1.596E-05 -21 -49.00 1.596E-06 -21 -40.00 1.596E-06 -21 -40.00 1.596E-06 -11 -50.70 1.596E-06 -12 -41.00 7.943E-06 -13 -50.00 1.000E-05 -14 -50.70 1.950E-06 -14 -50.70 1.950E-06 -14 -50.70 1.950E-06 -14 -50.70 1.950E-06 -15 -40.80 1.047E-06 -11 -51.30 7.413E-06 -11 -52.00 1.000E-05 -12 -51.30 7.413E-06 -13 -55.90 1.047E-06 -14 -50.70 1.950E-06 -15 -40.80 1.047E-06 -16 -40.80 1.047E-06 -17 -52.00 1.000E-05 -18 -50.00 1.000E-05 -19 -49.80 1.047E-06 -11 -51.30 7.43E-06 -13 -55.90 1.047E-06 -14 -50.70 1.950E-07 -16 -69.40 1.047E-06 -17 -50.00 1.000E-05 -18 -50.00 1.000E-05 -19 -49.80 1.047E-06 -19 -49.80 1.047E-06 -10 -49.80 1.047E-06 -10 -49.80 1.047E-06 -11 -51.30 7.43E-06 -12 -51.30 7.43E-06 -13 -50.00 1.000E-05 -14 -50.00 1.000E-05 -15 -60.40 1.047E-06 -15 -60.40 1.047E-06 -16 -60.40 1.047E-06 -17 -50.00 1.000E-05 -18 -50.00 1.000E-05 -19 -49.80 1.047E-06 -10 -49.80 1.047E-06 -10 -49.80 1.047E-06 -10 -49.80 1.047E-06 -11 -51.00 7.95E-06 -12 -50.00 1.000E-05 -13 -50.00 1.000E-05 -14 -10.100[-00] -15 -40.00 1.000E-05 -16 -40.00 1.000E-05 -17 -40.00 1.000E-05 -18 -40.00 1.000E-05 -19 -40.00 1.000E-05 -10 -40.00 1.000E-05 -10 -40.00 1.000E-
	Determination Of Correction C	C spectum (SO 717-77) Li1-R 10^((L ₁₁ -R _i)/10) Li1	29 -50.00 1,000E-05 -26 -40.00 1,585E-05 -21 -51.30 7,415E-06 -19 -51.10 7,743E-06 -19 -51.10 7,743E-06 -11 -52.30 6,072E-06 -11 -52.30 5,888E-06 -11 -52.20 6,026E-06 -10 -52.20 6,026E-06 -9 -43.80 1,047E-05 -9 -55.20 6,026E-06 -9 -55.20 6,026E-06 -9 -55.20 6,026E-06 -10 -52.20 6,026E-06 -10 -52.20 6,166E-06 -10 -52.30 5,886E-06 -10 -52.30 5,886E-06 -10 -52.30 5,886E-06 -10 -52.30 5,886E-06 -10 -52.30 5,126E-06 -10 -52.30 1,096E-07 -10 -52.30 1,097E-06 -10 -52.30 1,096E-07 -10 -52.30 1,096E-07 -10 -52.30 1,097E-06 -10 -52.30 1,096E-07 -10 -52.30 1,096E-07 -10 -52.30 1,097E-06 -10 -52.30 1,096E-07 -10 -52.30 1,096E-06 -10 -52.30 1,096E-07 -10 -52.30 1,096E-07 -10 -52.30 1,096E-
R _w Calculation Spreadsheet	41	Transmission Rw 41 Transmission Loss R, Curve Loss to Rw (Mounted downto 1 Difference	21 22 -1 28 -3 30.3 31 -0.7 36.7 37 -0.3 38.3 40 -1.7 41 42 -1.4 41 42 -1.7 41 43 -1.7 41 43 -1.8 40.8 45 -4.2 39.8 45 -4.2 39.8 45 -4.2 39.8 45 -4.2 40.9 45 -4.3 40.1 45 -4.3 40.1 45 -4.3 40.1 45 -4.3 40.1 45 -4.3 40.1 45 -4.3 40.1 40.
Rw Calcu	R _W =	Frequency (Hz)	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

Signatory & May & Geoff Colin-Thome

Date Of Test 31-Aug-2005

ATF Report 1733

Date: 142 1 9- 10-5