

ATF Report 1734

Airborne Sound Transmission Test of a Casement Window with Fixed Light

Commissioned by Rehau

Test Date: 31st August 2005





126 Greville Street Chatswood NSW 2067 Australia Ph: (+61) 2 9412 6800

Fax: (+61) 2 9411 8273 www.hearing.com.au



ATF Report 1734

Airborne Sound Transmission Test of a Casement Window with Fixed Light

Commissioned by Rehau

Test Date: 31st August 2005



AS1191-2002, AS1045-1988 Accredited Lab No: 5472

Airborne Sound Transmission Test of a Casement Window with Fixed Light

1.0 Introduction and test results summary

The National Acoustic Laboratories were commissioned by Rehau to measure the acoustical transmission loss of a casement window with fixed light as described in item 2.0 'Test sample' details

The test sample achieved the following results:

Sound Transmission Class

STC 45

ISO-717 Sound Insulation Rating Rw (C; Ctr)

44 (-1;-6) OITC 35

Outdoor Indoor Transmission Class

Unweighted average transmission loss value (100Hz - 5kHz) A-Weighted average transmission loss value (100Hz - 5kHz)

42dB 38dB

2.0 Test sample details

Frame Type

Casement window with fixed light

Frame Material

Frame Dimensions

1240mm x 1840mm

Glazing

IGU 10.38mm Laminated glass on send side, 16mm air gap then 8.38mm laminated glass on

receive side

Glazing Channels

Art 500133

Sash Seals

Art 221866 Casement seal

Lock/Latch Assembly

Roto lock keeper & handle. Friction stay 16" SS304

Reveal Lining

19mm timber reveal

Installation

Sample screw fixed into the test sample aperture with a 19mm thick timber reveal and all gaps

packed and sealed with silicone sealant.

Test Date

31-Aug-2005

Notes

Due to the uncertainty at low frequencies the 63Hz figure was adjusted so that the measured

figure didn't appear to have more loss than the original wall. Being as it is such a low

frequency it does not affect the value of the Rw or CTR figure.

3.0 Testing rationale

The procedure for testing a small test sample building element such as a door or window requires the construction of a specially designed 'filler wall'. This filler wall is constructed in an aperture between two reverberation rooms and tested for acoustic transmission loss. After testing, an opening which is sufficiently large to accommodate the window or door is made in the filler wall (the size of the opening can be varied to suit a particular sample but normally it is 1850 x 1250mm (W x H) for windows and 1850 x 2150mm (W x H) for doors). The perimeter of this opening is lined with a layer of 16mm thick fire rated gypsum plasterboard, a layer of 12mm thick medium density fibreboard (m.d.f.) and a layer of Barium sulphate impregnated vinyl sheet. The small sample is then fitted into the opening and the acoustical integrity of the installation checked before testing.

The filler wall attenuation characteristics are designed to provide a minimum of 10dB greater attenuation than the test sample at all one-third octave frequencies between 80Hz and 5000Hz. This is to ensure an accurate measurement of the test sample according to standard acoustical practice, and to conform with the measurement requirements of ASI191-2002 Acoustics -Method for laboratory measurement of airborne sound transmission loss of building partitions. The transmission loss characteristics of this wall are presented in item 4.1 Sound Transmission Class of this report.

The second measurement taken is of the test sample fitted within the filler wall as presented in item 4.1 Sound Transmission Class of this report. The difference between the filler wall and filler wall and test sample measurements provide a means of calculating the Sound Transmission Class (STC) rating of the test sample as presented in item 4.1 Sound Transmission Class of this report. Other criteria presented in the report are derived from the two sets of measurements.

Signatory Self Clock Peter Alway

Date 119,05

4.0 Results

4.1 Sound Transmission Class

A complete set of measurements and calculations for determination of the test sample acoustical transmission loss was calculated and is presented numerically and graphically on the appended spreadsheets. A summation of one-third octave transmission loss results, rounded to the nearest deciBel (as required by AS1191-2002), follows.

		Transmission Lo	ss Measureme	nt	
1/3 Octave Band Centre Frequency (Hz)	Filler Wall STC 82	Filler Wall and Test Sample STC 51	Test Sample STC 45	STC Criterion Value STC 45	Difference (dB)
80	48	36	30	-	-
100	55	28	22	-	-
125	63	33	26	29	-3
160	64	37	30	32	-2
200	66	40	33	35	-2
250	73	40	34	38	-4
315	77	45	38	41	-3
400	78	47	41	44	-3
500	82	49	43	45	-2
630	84	51	45	46	-1
800	85	51	45	47	-2
1000	87	52	46	48	-2
1250	90	52	46	49	-3
1600	89	54	48	49	-1
2000	81	55	49	49	_
2500	81	55	48	49	-1
3150	87	55	49	49	-
4000	92	60	54	49	_
5000	91	64	57	-	-
				SUM	-29

- Note 1. The two channel pulse analyser averaging time conforms with the AS1191-2002 requirement of (1/20 the reverberation time of each one-third octave band in the measurement frequency range).
- Note 2. Determination of Sound Transmission Class for a test sample requires comparison of the measured sound transmission loss with the value for each transmission class rating listed in the STC tables for each one-third octave band centre frequency, 125Hz to 4000Hz. The STC value, which is expressed as a class rating only (not as deciBels) as determined by these tables, is reached when either or both of the following requirements are met:
 - (a) The test sample transmission loss at any frequency in the range 125Hz to 4000Hz must not lie more than 8dB below that of the STC reference graph value at the same frequency and
 - (b) The total sum obtained from the addition of unfavourable deficiencies (as defined in the "Rw determination" description), must not add to more than 32dB. They are listed in the STC table above.
- Note 3. Refer to the spreadsheet summaries (attached) for deciBel precision at the 95% confidence level for each attenuation value. The uncertainties have been calculated on the basis of there being not more than five chances in one hundred that any value differs from the true value by more than the stated uncertainty.

Signatory ELD Cloc Peter Alway

Date 519,05

4.2 Outdoor-Indoor Transmission Class

The first column of the Summarised OITC Rating Table lists centre frequencies of the one-third octave bands measured.

The second column specifies levels of the A-weighted reference spectrum defined by ASTM E1332 which are required to determine OITC. This spectrum has been A-Weighted and then normalised so that its energy summation is 0dB as required by that Standard.

The third column contains transmission loss coefficients for each one-third octave band in the frequency range 80Hz to 4000Hz used to determine test sample OITC rating.

The fourth column represents the difference between column two and three converted to sound energy. The summation of this energy, converted back to deciBels is taken as the OITC value of the test sample.

	OITC	Rating	
1/3 Octave	Normalised	Test Sample	Transmitted
Band Centre	A-Weighted	Transmission	1
Frequency (Hz)	_		Sound Energy
80	Spectrum (dB)	Loss (dB)	(Watts)
i	-19.6	30	1.096E-05
100	-17.2	22	1.202E-04
125	-15.2	26	7.586E-05
160	-15.5	30	2.818E-05
200	-14	33	1.995E-05
250	-13.7	34	1.698E-05
315	-12.7	38	8.511E-06
400	-11.9	41	5.129E-06
500	-10.3	43	4.677E-06
630	-11	45	2.512E-06
800	-10.9	45	2.570E-06
1000	-11.1	46	1.950E-06
1250	-10.5	46	2.239E-06
1600	-11.1	48	1.230E-06
2000	-10.9	49	1.023E-06
2500	-11.8	48	1.047E-06
3150	-13.9	49	5.129E-07
4000	-15.1	54	1,230E-07
	Si	um of total energy =	3.037E-04
		· ··· · · · · · · · · · · · · · · · ·	3.001200
C	ITC = -10 * log (Sur	n of total energy) =	35.18
		OITC	35

4.3 ISO-717 Sound Insulation Rating

Rw Ratin	g
Rw	44
C_{T}	-1
C_{TR}	-6
C _{T (50-5000)}	0
C _{TR (50-5000)}	-6

Signatory La Lilon,
Peter Alway

Date 119105

5.0 Procedure for measuring test samples

The procedural detail requires reverberation room measurements of the following parameters for the filler wall and then for the filler wall with test sample fitted:

Reverberation time measured in the receive room Sound pressure level in the send room and Sound pressure level in the receive room

The receive room reverberation time is measured according to the requirements of AS 1045 - 1985 "Acoustics - Measurement of Sound Absorption in a Reverberation Room". The procedures require twelve measurements of sound pressure levels in the send room and twelve in the receive room for each one-third octave band at different locations in the rooms.

Measurement of twenty four sets of sound decay data in the receive room requires the use of two sound sources, each positioned at a different location in the room and by moving the microphone through three positions, one for each measurement. A measurement is repeated four times for each combination of microphone and sound source location.

The total number of measurements required to evaluate sound pressure performance of the small test sample therefore comprises forty eight one-third octave sets of recordings in the send and receive rooms for the filler wall and forty eight sets for the filler wall with test sample installed. A set of recordings contains a measurement of the sound pressure level in each one-third octave frequency band between 100Hz and 5000Hz (eighteen in total), 80Hz is added to this for the calculation of OITC. These multiple measurements provide a means of calculating the sound field space-time variation within each room and establishes a basis for determining an estimation of the measurement precision to a confidence level of 95%.

Before testing commences, the measurement microphone in each reverberation room is acoustically calibrated and the acoustical noise floor measured. Acoustical calibration of each microphone is repeated at completion of the testing programme to ensure accuracy of results.

AS1191-2002 and the equivalent standards ISO140-1 and ISO140-3 describe procedures which allow measurement of transmission loss of 10 square metre samples or of smaller size samples such as windows, doors, partitions etc. The procedure for 10 square metre test samples is straightforward and requires only the aforementioned three sets of measurements. The procedure for measurement of smaller test samples, which is discussed in appendix A of AS1191-2002, requires construction and transmission loss measurement of a 10 square metre test wall which has at least 5dB and preferably 10dB more attenuation at each one-third octave band centre frequency in the frequency range to be measured than that of the smaller test sample to be evaluated and a calculation based on relative sizes of the 10 square metre test wall and the small test sample.

OITC is then calculated as required by ASTM E1332-90 by assuming the previously specified spectra and using the transmission loss coefficients obtained in the calculation procedure (refer spreadsheets) and Rw (C; Ctr) calculated according to requirements of ISO 717-1:1996 "Acoustics - Rating of sound insulation in buildings and of building elements - Part 1: Airborne Sound Insulation".

6.0 Test sample performance assessment

Several criteria are presented in this report to evaluate the acoustical transmission loss of the test sample to satisfy building industry requirements in Australia. Each evaluation is made on an analysis of the calculated difference between the filler wall and the filler wall with test sample fitted.

- The Internationally used rating of Sound Transmission Class as required by Australian Standard AS1191-2002.
- b. The Weighted Sound Reduction Index, Rw rating with spectral corrections C and Ctr as discussed in International Standards Organisation document ISO717-1:1996 "Acoustics Rating of sound insulation in buildings and of building elements Part 1: Airborne Sound Insulation". The ISO Rw rating is relevant where the spectra has low frequency energy content and is similar in application to the American OITC criteria. They differ however in the frequency range of application. Each compares a standardised reference curve with the measured data over one-third octave bands. The Rw evaluation is carried out using the one-third octave band with centre frequencies ranging from 100Hz to 3150Hz, and the OITC evaluation is carried out using the one-third octave bands in the frequency range 80Hz to 4000Hz. The Rw criteria is now largely favoured as a replacement for STC. The OITC evaluation is included in our reports for clients who wish to market their products overseas.
- c. Other ratings presented are an evaluation of linear and A-weighted sound transmission loss averaged over the frequency range 100Hz to 5kHz. These are often required for marketing in New Zealand.

Signatory Mod Mod Peter Alway

Date 21, 9,05

7.0 Sound Transmission Class (STC) rating

The first criterion presented, Sound Transmission Class (STC), has been an internationally standardised criterion for many years for evaluating noise reducing characteristics of building elements. The test procedure provides a single number which has been considered sufficient to determine transmission loss of building elements such as walls, windows, doors and other small test samples fitted into the walls of buildings.

This STC rating criterion was originally developed for acoustical performance evaluation of internal walls and doors in buildings and is based on noise spectra with an energy distribution typical of music and speech. It is now considered to be unsuitable for use where the building element under evaluation is likely to be exposed to low frequency components of noise generated by transportation movement.

Determination of Sound Transmission Class for a test sample requires comparison of the measured sound transmission loss with the value for each transmission class rating listed in the STC tables for each one-third octave band centre frequency, 125Hz to 4000Hz. The STC value, which is expressed as a class rating only (not as deciBels) as determined by these tables, is reached when either or both of the following requirements are met:

- (a) The test sample transmission loss at any frequency in the range 125Hz to 4000Hz must not lie more than 8dB below that of the STC reference graph value at the same frequency and
- (b) The total sum obtained from the addition of unfavourable deficiencies (as defined in the "Rw determination" description), must not add to more than 32dB.

8.0 Outdoor - Indoor Transmission Class (OITC), and Rw (C; Ctr) Weighted Sound Reduction Ratings

Alternative single number criterion, the American Outdoor - Indoor Transmission Class (OITC) rating and the European International Organisation for Standardisation Document ISO 717-1:1996, specification for the Weighted Sound Reduction Index (Rw) associated with relevant spectrum corrections C and Ctr, have been developed in order to more closely rank transmission loss performance of building elements with a listener's subjective reaction to transportation and living activity type noise spectra. Each criterion is intended for use in situations where the relevant spectra can be transmitted through the element.

The OITC and Rw (C; Ctr) criterion are not considered to be suitable for use where the noise has a predominantly low frequency component such as produced by some industrial activities. More information on the OITC test procedure can be obtained in ASTM Standard Test Procedure E1332, "Standard Classification for Determination of Outdoor-Indoor Transmission Class" and the Weighted Sound Reduction Index, C and Ctr criteria are fully explained in ISO 717-1:1996, "Acoustics - Rating of sound insulation in buildings and of building elements - Part 1: Airborne Sound Insulation".

8.1 OITC determination

The OITC value for a test sample, as detailed in ASTM E 1332, is obtained by A-Weighting a noise spectrum which was obtained as an average of multiple measurements of aircraft take-off, freeway and railroad passby activities. This standardised noise spectrum is assumed to be in the send room during measurement of transmission loss.

The noise energy from this assumed noise spectra is (theoretically) transmitted through the small test sample, reduced by the transmission loss of the test sample at each one-third octave centre frequency (each transmission loss obtained from the STC measurement) and then summed as the total energy in the receive room.

The total energy is then determined as sound power (deciBels re 1 pW) and the resulting numerical value expressed as the OITC value of the sample under test. It should be noted that the OITC rating is considered as a class evaluation and stated numerically in a similar way to the STC value which is also a class evaluation (that is, stated numerically and not as deciBels as is sometimes found in literature).

Signatory AD AS

Date 21, 9,05

8.2 Rw determination

The Rw criterion is obtained by comparing the set of test sample transmission loss against a set of reference data specified on table 3 on page 4 of ISO 717-1: 1996 (the comparison is made between values specified for each set at each one-third octave band centre frequency over the frequency range 100Hz to 3150Hz).

The reference data must then be amplitude shifted by the same amount (in single deciBel steps) until the sum of unfavourable readings, determined from the data difference at each frequency, is as large as possible but not more than 32dB. The 500Hz value of the reference data minus the number of deciBels the reference data set has been shifted is then referred to as the Rw value for the test sample.

- Note 1. An unfavourable difference (deficiency) at any frequency occurs when the test sample transmission loss is less than the value specified for the shifted reference data at the same frequency.
- Note 2. The STC rating determination criterion has failure modes of -8dB at any one frequency and/or a deficiency sum of -32dB, whereas Rw has only a single failure mode, this being a -32dB deficiency summation over the pass band consisting of 100Hz to 3150Hz one-third octave bands. As a result of this, the Rw rating usually has the same numerical value as the STC rating unless the STC evaluation is a consequence of one or more -8dB deficiencies and any deficiency at 100Hz does not contribute to the Rw failure or at 4kHz to the STC failure.

8.3 C and Ctr determination

Rw corrections are accommodated in ISO 717-1:1996 to account for the type of spectra incident on the high noise side of a test sample. The correction C is applied to Rw spectra which is generated by sources such as transportation which are located close to the building element under test. Such noise sources have a wide energy distribution in their noise spectra. The correction Ctr is applied to pink noise or to spectra which is generated by sources such as transportation, located at a distance. This correction is applied to Rw where spectral energy is mostly concentrated in the low frequency end of the measurement frequency range.

Relevant Spectrum "correction" for d	
(table A.1 of ISO717	/-1:1996)
Type of Noise Source	Relevant Spectrum "Correction" Term
Living activities (talking, music, radio, TV)	
Children playing	
Railway traffic at medium and high speed	С
Highway road traffic > 80km/hour	-
Jet aircraft, short distance	
Factories emitting mainly medium and high frequency noise	•
Urban road traffic	
Railway traffic at low speeds	
Aircraft, propeller driven	Ctr
Jet aircraft, large distance	••
Disco music	
Factories emitting mainly low and medium frequency noise	

Signatory. The Clay
Peter Alway

Date 21, 9, 05

9.0 Test environment

Transmission loss measurement according to the requirements of AS1191 requires the use of two reverberation rooms which conform to the acoustical performance requirements of Annex D, guidelines for the design of reverberation rooms, ISO 3741-1999 "Acoustics - Determination of sound power levels of noise sources - Precision methods for broad-band sources in reverberation rooms".

Each test room, designated Reverberation (send) Room and Diffuse Field (receive) Room has a volume of approximately 200 cubic metres and is individually air conditioned by a special purpose acoustically attenuated air conditioning system. During testing, the supply and return air ducts are closed off via both pneumatically and manually operated dampers. The floors have different dimensions and are pentagonally shaped. The ceilings are inclined to the plane of the floor, opposite wall surfaces are different dimensions and inclined at an angle to each other to avoid acoustical coupling between rooms and to minimise the possibility of resonance in each room.

Additional sound diffusion within each of the rooms, to meet diffusivity requirements of ISO 354 - 1985 "Acoustics - Measurement of sound absorption in a reverberation room" is achieved by non-parallel room surfaces together with careful placing of eight 2400mm x 1200mm randomly oriented, freely suspended panels (19mm thick plywood sheets) with a total surface area of 40 square metres. These surfaces are heavily coated with epoxy resin to minimise acoustical absorption. The panels in each room are suspended in accordance with the tuning detail of ISO 354-1985 and therefore fully comply with the requirements of Australian Standard AS1045-1988.

Acoustical absorption coefficients in each octave band for each room and its diffusers do not exceed the maximum AS1191 requirement of 0.06 and are as follows:

	coustical A	bsorption	Coefficien	ts		
Frequency	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz
Reverberation Room	0.02	0.01	0.02	0.03	0.04	0.06
Diffuse Field Room	0.02	0.02	0.02	0.03	0.04	0.06

Both reverberation rooms are inside separate isolating rooms, which serve as plenum chambers. This construction ensures freedom from flanking noise transmission problems even when very high acoustical sound pressure levels are generated inside either reverberation room.

The 300mm thick walls, floor and ceiling of all three rooms and plenum chambers are made from a heavily reinforced, high density concrete. The reverberation rooms are vibrationally suspended on damped, high tensile springs resting on neoprene rubber. The entire suspension assembly forms a two pole resonant suspension system, which is tuned below 5Hz.

The complete mounting system of springs, dampers and high compliance acoustical seals around the test aperture ensures negligible vibrational coupling between the reverberation rooms or interference from outside vibrational sources for all frequencies within the operating range of the two reverberation rooms. Entry to both reverberation rooms and plenum chambers is by means of double doors.

Each room size, geometry and suspended diffusers ensures that the acoustical performance characteristics fully meet requirements of Australian Standard AS1191-2002.

A sample testing space of approximately 10 square metres is located within an opening in the common wall between the plenum chambers. This wall is part of the external sound shell construction, it is not a component of either test room and effectively isolates the sample from any vibrational energy, which may be generated inside either reverberation test room.

Exposure of either side of any test sample in this test space to a sound field is achieved via apertures in each reverberation room wall which align with the opening in the common wall of the plenum chambers. Acoustical sealing at the location of the openings between the reverberation rooms and the wall holding the test sample is achieved by means of compliant, high transmission loss and vibration isolation gaskets installed between the reverberation rooms and the common wall between the plenum chambers.

When testing small samples a filler wall is constructed in the 10 square metre opening in the testing space. An aperture is made in the filler wall, the test sample is then fitted and sealed in the opening. The acoustical integrity of the fitting is then tested.

Signatory 110 Albay Peter Alway

Date 119,05

10.0 Formulae

(A) Receive room acoustical absorption

Sound absorption coefficients at each frequency band for the test specimen alpha (A) is determined from the reverberation time measurements according to the following equation:

$$A = \frac{0.16V}{T_{60}}$$
(1)

Where

A = the equivalent absorption area in the receiving room

V = the receive room volume (in m³)

 T_{60} = the receive room reverberation time (RT60)

(B) Average sound pressure level

Average sound pressure level (Lp) is determined for each frequency band as follows:

$$L_{p} = 10 Log \left[\frac{p_{1}^{2} + p_{2}^{2} + p_{3}^{2} \dots + p_{n}^{2}}{np_{o}^{2}} \right] \qquad \dots \dots (2)$$

Where

 L_p = Average sound pressure level (dB)

p_n = sound pressure of the nth measurement (Pascals)

p_o = reference sound pressure (Pascals)

n = number of measurements

(C) <u>Transmission Loss</u>

Since the sound fields in both rooms are diffuse and the environment is free of flanking transmission, sound transmission loss (R) of a test sample for each frequency band is calculated according to the following equation:

$$R = L_{ps} - L_{pr} + 10 Log \left[\frac{S}{A} \right] \qquad \dots (3)$$

Where

R = the sound transmission loss of the test sample

 L_{ps} = the average SPL in the source room

 L_{pr} = the average SPL in the receiving room

S = the area of the specimen under test

A = the equivalent absorption area in the receiving room

Signatory Mo

Date 1 19,05

(D) Small Test Samples

Test objects comprising a small size test sample mounted in a filler wall are measured according to the small sample method discussed in standard AS1191-2002. The equations used to calculate results are as follows:

Transmission loss coefficients for the small test sample (τ_s) are determined from the difference between the filler wall transmission loss (τ_f) and the composite wall transmission loss (τ_{γ}) according to the following equations:

$$\tau_f = 10^{\frac{R_f}{10}} \qquad(4)$$

$$\tau_c = 10^{\frac{R_c}{10}}$$
(5)

Rearranging the equations produces the transmission loss coefficient for each frequency band as follows:

Transmission loss for each frequency band (R_s) is determined from this result according to the following equation:

$$R_s = 10Log \left[\frac{1}{\tau_s} \right] \tag{7}$$

Where

the transmission loss coefficient of the filler wall and the small test sample

the transmission loss coefficient of the filler wall

the transmission loss coefficient of the small test sample for each frequency band

the transmission loss of the filler wall and the small test sample

the transmission loss of the filler wall

the transmission loss of the small test sample for each frequency band

the surface area of the composite wall

the surface area of the filler wall

the surface area of the wall mounted small test sample

(E) Errors

Errors (95% confidence level) are determined for each frequency band by means of the following equation:

$$Error(95\%confidence) = \frac{t.sd}{\sqrt{n}}$$
(8)

Where

the number of microphone positions sampled

t the students t factor

ed the standard deviation obtained from the measurement spreadsheet

11.0 Instrumentation

The following instrumentation is used for acoustical transmission loss measurements. Instrumentation calibration where appropriate has been calibrated according to NATA requirements.

Brüel and Kjaer Two Channel Pulse Analyser (assembly 2825, 7521, 2 x 3015), S/N 2005502

Brüel and Kjaer Real Time Frequency Analyser type 2123, S/N 1446593

Brüel and Kjaer Cathode Follower type 2639, S/N 1448239 & S/N 1391974

Brüel and Kjaer Cathode Follower type 2660, S/N 1337994 & S/N 1338051

Brüel and Kjaer Cathode Follower type 2669, S/N 1888716 & S/N 1834203

Brüel and Kjaer Microphone type 4144, S/N 563123, S/N 1138528, S/N 439142 & S/N 2118354

Brüel and Kjaer Microphone type 4179, S/N 2245299, S/N 2245300 & S/N 2245154

Brüel and Kjaer Sound Level Calibrator type 4231, S/N 2095393

Yamaha Professional Sound Sources type S500, S/N 1068 and S/N 1069

Murray 100 Watt Amplifier type MA534, S/N 15

Vaisala Digital Barometer type PTB201AD, S/N R3330001

Testo Temperature/Humidity Logger, type 177-H1, S/N 00886924

Signatory UNICO Peter Alway

If copied, this report must be reproduced in full.

Date 21, 91, 05

	Air Nepolt 1/30	Client Name: Rehau		The state of the s	Material Under Test: Description	Filler Wall For ATF Test Program August 2005				Arithmetic America of Tennesis = = = = = = = = = = = = = = = = = =	I tailstillssion Lo	79 75 75 75 75 75 75 75 75 75 75 75 75 75				011	88		8	8	R	(69	ngges	(Bb) s	\$\$\tag{8}\tag{1}\tag{1}	ilszig.	Sental	8			01	Transmission (CSS		0001 0006 0007 0007 0007 0007 0007 0007
		>	Calculated 1/1 Octave Transmission	Loss (dB)	40.192		60.603	70 210	2	80,595	88 288		84,983	92,203		92.237		e S	Rounded 1/1 octave Transmission	ss Values (dB)	5 25 5	3 ₽	88 82 82	92	;		2 2	٠,	4 69	7	. 25	1	<u></u>	; -25
		ONLY	Frequency		\$3 Hz		125 Hz	250 Hz	1	500 Hz	1000 H3	!	2000 Hz	4000 Hz		2H 0009		1/1 Octave	Frequency		125 Hz	2H 005	1000 Hz 2000 Hz	4000 Hz 8000 Hz		R Rating	R _W =	ال ا	ن ر	Cr (50,5000)=	Green green	Rw(Cr; Cm;) is	81 (-2;-8)	Ru(Cricin, Cinson, Crisison) 1s: 81 (-2; -8;)-11; -25)
	Peter Alway	VALL	Precision 95% Confidence Interval (dB)	Ş	3.65	1,68 1.43	1.50	890	14.0	0.57	. 1,07	0.37	0.32	0.41	0.51	0.09							nu m				•			ئ	ة ئ			81 (-2
	resting Utilicer: Peter Alway	FILLER WALL	Calculated 1/3 Octave Transmission	41 434	34,243	47.980 55.470	62.561	65.823 73.467	76.985	81.772	85.296 87.419	90,050 88,901	81.301 80.907	86.749 91.827	90,509	85.417 78,937			Sound Energy (W/m2)		1.7385.07	6.026E-08	1.514E-08 1.122E-08	1.000E-08 2.138E-09	1.072E-09 1.023E-09	5.888E-10	2.570E-10 1.549E-10	8.913E-11	9.772E-11 6.457E-10	8.128E-11	2.774E-07	65,57	or	::
		FIL	Frequency	50 F4	63 Hz	50 Hz 100 Hz	125 Hz 160 Hz	200 Hz 250 Hz	315 Hz 400 Hz	506 Hz 630 Hz	500 Hz 1000 Hz	1250 Hz 1600 Hz	2000 Hz 2500 Hz	3155 Hz 4009 Hz	5060 Hz 6360 Hz	6000 Hz 15000 Hz	OITO Dating	Nathing		spectrum (d3)	96	-17.2	-15.2	-14	-12.7 -11.9	-10.3	- -	-10.5	10.5	13.9	Mus.	-10°LUG(sum)	The Outdoor Indoor	ransmission Class is: OITC 66
Do) 1047		(%) 64.5	A) sid Dev	0.43	0.65	0.41	0.48	0.35	0.13	0.03	0.13	0.10	900	0.03	9.07	0.17	TIC		2 2.	n												,	The Ou	CIO
Pressure (h	Refalive Humidily SR (*	Relative Humidity RR (9	10ºlog (SIA	2.80	0.85	0.24	0.59 2.36	2,55 3,10	3.37	3.55	2.68 2.46	2.19 1.34	0.76 0.18	-1.08	-1.90 -2.78	-3.76			Frequency		80 Hz	100 Hz	160 Hz	200 Hz 250 Hz	315 Hz 400 Hz	500 Hz	800 Hz 1000 Hz	1250 Hz	2000 Hz	3150 Hz	!		i	- [
Baromelric Air Pressure th	Refalive H	Relative Ht	Receive Room Absorption	5.23	8.20	9.43	5.73	5.55	4.59 4.62	4,40 4.94	5.38 5.66	6.03 7.33	8.37 9.57	12.79	18.93	23.72 24.41	<u>.</u>		•															
76.6	18.1	341.32	Mean Receive Room Reverb RT ₆₃ (seconds)	6.12	3.90	3.39	5,53	5.77 6.56	6,97 6,92	7.27 6.48	5,94	5.31 4.37	3.34	2.50 2.50	1.69	1,35 1,31	curementel		Transmission Loss to STC Difference			۲,	, νη ι	ęη	<u>ተ</u> ማ				က် ကိ		Sum			
Total Area Under Test (Sq m):	Temperature (C):	Speed of Sound (m/s);	Difference with Mic Response	38.63	33.40 48.26	55,23	61.50	70,36	74.99	78.22 80.98	84,96	87.86 87,56	80.54 80.73	87.10 92.91	90,62	89,18 82.83	miant Mea		STC 82 Curve			9	8 63 6	2.52	78 84	2 2	\$ £	8 8	8 8 8	98 86		J	Class	
ea Under T	Tempe	Speed of So	Std Dev	2.85	1,52	23. ±	3 3	0.77	97	0.92	0,40	623 623	0.30	0.24	27	0.20	1985 Con				_												ssion (i e i s
Total An	Receive		Mean RECEIVE Room SPL (dB)	52.25	36.25 42.47	39.35 33.15	31.27	24.02	20.39	15.77	9.53	9.88 9.88	12.63	2.92	-6.92	-5.96 -5.96	ing AS1191-	Rounded 1/3	octave Transmission Loss Values	44	¥ 84	55	25 8	8 E I	£ 28	84 84	33 23	8 8	3 23	87 92	91	85 79	The Sound Transmission Class	STC 82
ons:			Sid Dev	2,47	3.05 1.98	1,44	76,0	500	D.36		5 6	E 8 1	8.0	3 3 3	6.73	1,01	comora					(451191)	(1611)	(AS1631)	(ASHEH)	(AS1191)	(AS1191) (AS1181)	(AS1191) (AS1191)	(ASTERI)	(ASHBI) (ASHBI)	(AST191)		bound	5 5
Test Conditions:			Requency Mean SEND Room SPL (dB)	90.88	90.73	94.58 95.12	92.77	94.38	95.38	93,55	94.49	97.96	94.69	93.38 92.45	90.20	89,76	Results (Incomorating AS1191-1985 Compliant Measurements)		Frequency	50	80 80	100 125	160	250	400	630	200 1000	1250 1500	2000	3150 4000	5000	3000 10001	The S	
	Date Of Test 29-Aug-2005		Frequency	50 Hz	2 2 8 2 8	100 Hz 125 Hz	160 912	250 Hz	400 Hz	510 Hz 610 Hz	1360 Hz	1600 Hz	2500 Hz	4000 Hz 5000 Hz	6300 Hz	4000 Hz 10000 Hz			·····															
Signate		-/-	1	> 4	1	2	C	2.5																					ì	Date	:éZ.	[.]	9	03
Peter Al	way							J	,		If (opie	d, th	is rep	рогі	mus	t be	reţ	oroduce	d in	full.									Page	10	of 13	3	

ATF1734-Transmission Loss Of Window-Rehau-31-8-2005,xis/Filler Wall Results

Arithmetic Average of Transmission Loss From 100hz to 5kHz 0008 ssion Loss 0000 Material Under Test;
PVC Casement window with fixed light.
PVC Casement window with fixed light.
Glazing: freushing Glass unit - 10.38mm laminated Glass/ 16mm Air Gap
& 34mm Laminated Glass
EPDM Interfor and Exterior perfuncter seals.
Smm self Adhesive Foam in interior stille A-Weighted Average 0009 000) -STC 51 44 3120 00SZ 1734 2000 0091 1520 0001 009 000 Rehau ATF Report 007 916 oşz Unweighted Average 500 Client Name: 091 48 SZS 001 09 C9 DS Ę 8 는 (kfubgai db) tegJ noizeigansiT 등 ë octave Transmission Loss Values (dB) Calculated 1/1
Octave
Transmission
Loss (dB) Rounded 1/1 SAMPLE 38,947 32.903 41.329 48,688 52,362 55,574 60,798 74.221 Rw(CriCra,C(rasom),Craposom) 1st 88448854 ņ 51 (-2; -7; -1; -7) 5 1/1 Octave 51 (-2;-7) Rw Cr; Cm; lis R., Rating 83 ±2 125 Hz 250 Hz 2000 Hz 4000 Hz 5600 Hz 63 Hz 125 Hz 250 Hz 500 Hz 1000 Hz 2000 Hz 4000 Hz 1000 Hz C_{T (50-5000)}= CTR (50-5000)= C_{TR}≡ A ™ ر2 1 + Testing Officer: Peter Atway FILLER WALL Octave Transmission Loss (dB) Calcutated 1/3 Sound Energy 1,514E.05 5,623E.06 3,361E.08 3,261E.08 1,269E.06 1,269E.06 1,269E.06 1,269E.07 3,090E.07 3,090E.07 3,090E.07 3,090E.07 4,389E.07 4,489E.07 4,489E 47.135 49.233 50.929 51.151 51.886 8.358 fransmission Class is: The Outdoor Indoor 409 Hz 500 Hz 500 Hz 100 Hz 1100 Hz 1200 Hz 2300 Hz Normalised A-Weighted Reference Noise Spectrum (dB) Sum -10*LOG(Sum) OITC Rating OITC 42 AND Dec 1007 67 67 Relative Humidity SR (%) Relative Humidity RR (%) Barometric Air Pressure (hPa) 10*log (S/A) 80 Hz 105 Hz 105 Hz 250 0.056 0.056 0.056 0.057 0.057 0.057 0.057 0.058 0.059 Receive Room Absorption 8.57 11.35 11.37 11.37 11.37 11.37 11.37 11.37 11.35 11.37 11.35 1 Room Reverb RT_{to} (seconds) Mean Receive Transmission Loss to STC Difference Results (Incorporating AS1191-1985 Compliant Measurements) 18.3 Sum -24 4666446644 Total Area Under Test (Sq m): Temperature (C): Receive Room Volume (Cu m); Speed of Sound (m/s): The Sound Transmission Class 49.38 50.15 54.60 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 55.50 Sid Dev 0.005 1.32 2.33 2.33 2.33 1.14 1.14 0.54 0.54 Of This Sample is: 0.35 0.28 0.15 0.15 0.28 0.31 0.28 Mean RECEIVE Room SPL (dB) octave Transmission Loss Vatues [dB] STC 51 38.91 37.40 33.57 31.51 28.33 21.80 15.19 8.56 5.11 Std Dev (ASTIBIL)
(ASTIBIL) fest Conditions; , Mean SEND Room SPL (dB) 83.66 83.64 86.70 87.70 87.70 88.83 87.30 88.43 89.45 89.50 88.45 89.50 88.45 1000 Hz 1258 Hz 1603 Itz Date Of Test 31-Aug-2005 168 Rz 125 Hz 160 Hz 250 Hz 250 Hz 400 Hz 500 Hz 630 Hz 850 Hz 2000 Hz 2500 Hz 4000 Hz 5000 Hz 6300 Hz 8000 Hz Frequency 3150 Hz

ATF1734-Transmission Loss Of Window-Rehau-31-8-2005.xls/Filler Wall+Sample Resulte

00001

Date 21 / 9 / 05
Page 11 of 13

Signatory:

1734	n		***************************************		laminated Glass/ 16mm Air Gap	15.				The state of the s	Arithmetic Average of Transmission Loss From 100hz to 5kHz	A-Weighted Average	agerand nating	28				,														\\-\\-\\-\\-\										Transmission Loss	
ATF Report	Client Name: Rehau			PVC Casement window with fixed light	Glazing: Insulating Glass unit - 10.38mm	EPDM Interior and Exterior perimeter seals.	5mm self Adhesive Foam in interior Stile				Arithmetic Average of Transi	Unweighted Average	CP CP					110 1-1		100		8		8		2		8			8		\$		8		> R		-01				
		Calculated 1/1 Octave Transmission	Loss (dB)	36.368		25.621		35,045		42.402		46.074		49.289		54.54.9	71015	67 986			ave	Rounded 1/1	octave Transmission	Loss Values (dB)	98	27	ç 7	46	27 t	n so			퍼	44	7	, '	ထု	0	ų	1		<u> </u>	38 toses) 15:
		Frequency		63 Hz		125 Hz		250 Hz		500 Hz		1000 Hz		2000 Hz		4000 Hz		And Ha		. 637	1/1 Octave		Frequency	긔	63 Hz	125 Hz	2H 005	1000 Hz	2000 Hz	8000 Hz		:	K., Kating	₽ ₩ 11	<u>ا</u> ن	· ,	C _{TR} II	C _T (50-5000)=	Cre res sono	Ruf Cr; Cra. 1 is	44 (-4 · -E)	· · · · · · · · · · · · · · · · · · ·	Rw(CriCre; Ciscosco; Cre (se toso)) 15:
LY		Precision 95% Confidence Interval (dB)	272	4.48	2.27	22	89°1-	0.86	0,67	17.0	1,18 1,18	0.42	0.51	0.47	0.55	0. 0. 7. 13.	0.75	8 8 8 8	1.32																			ტ	ڻ				ν. Σ
E ON		Calculated 113 Octave Transmission	35,361	34,230	22.076	26,486	33,254	33,771	40.849	42.947	44.854	45.599	46.101	48.500	48.384	48.921 53.617	57.424	59.709 62.605	59.764			County Consum.	(W/mz)			1.0965,05	1.202E-04	7.586E-05	1.015E-05	1.698E-05	8,511E-06	5.123E-06 4.677E-06	2.512E-06	1.9502-06	2.239E-06	1.230E-06 1.023E-06	1.047E-06	5.129E-07 1.230E-07	3.037E-04	35.18		. ي	::
SAMPLE ONLY		Frequency	7H 0S	61 Hz	100 Hz	125 Hz	200 Hz	250 Hz	400 Hz	590 Hz	800 Hz	1000 Hz	1250 Hz 1500 Hz	2080 Hz	2500 Hz	3130 Hz 4000 Hz	5000 Hz	6300 Hz 6000 Hz	2H 00001	OITC Dating	ALIO Mantin	Normalised A- Wainhfad	•	Spectrum (dB)		-19.6	-17.2	-15.2	7.	-13.7	-12.7	-10.3	1-	41.1	-10.5	-10.9	-11.8	-13.9	Sum	-tu-Luc(sum)		The Outdoor Indoor	Hallsmission class is:
		1/T _s	3436.14	2648.77	161.29	445.28 1063,58	2115,59	7038.45	12158.97	29122.00	30648.68	36297.01	59598.53	70795.72	68925.25 78007.64	229997.56	552506.46	1821715.37	947096.05			1	Frequency			80 Hz	100 Hz	125 Hz	200 Hz	250 Hz	315 Hz 400 Hz	500 Hz	630 Hz	1000 Hz	1250 Hz	2000 Hz	2500 Hz	4000 Hz			ř	- L	
		Transmission Coefficient of Sample (t _s)	0.000291024	0.000377533	0.006199912	0.000940222	0.000472682	0.000142077	8.22438E-05	3.43383E-05	3.26278E-05	2.45432E-05	1.67789E-05	1.41251E-05	1,28193E-05	4.34787E-06	1,80961E-06	5,48933E-07	1.05586E-06	L				*******																			
2.3436 7.6264 9.97		Transmission Coefficient of Filler Wall + Sample (τ _c)				0.000221328				8.07476E-06			3.94513E-06	3.326E-06	3.01498E-06	1,02254E-06	4,26055E-07 2,52617E-07			rements)		Transmission	Difference					? %	-5	40	, i,	ņ	- 7	7,0	7 -		, ,		Sum -29				
Surface Area Of Test Sample (Sq m): Surface Area Of Remaining Filter Wall: Tolal Surface Area Of Test Aperture:		Transmission Std Dev Coefficient of Filler Wall (t _f)	7.19263E-05	1.59239E-05	2.8379E-06		2,616485-07	2.002265-08	0.45 1,47047E-08 0.42 6.64928F-09	3.95093E-09		9.88626E-10	1,28791E-09		2.11402E-09	0.47 6.56573E-10		oes 2.87253E-09	193 1.2112E-U8	Results (Incorporating AS1191-1985 Compliant Measurements)		T STC 46 Cum.s					30	32	32	38	: 4	Ť.	. 4	8 ¢	49	48	4 4 9 6	49		J	ion Class	is:	Į.
Surface Area Of Surface Area Of R Tolal Surface An		Filler Wall + Sample Transmission Loss	39.09	Company										54.78				68.82 0	00.00	ng AS1191-198	Rounded 1/3	<u>gelave</u> Transmission	Loss Values	(<u>dB)</u>	3 8	30	22 %	30	8	3,5	4	£ 43	3 2	2 to	8	£3	84 84 85 84	25 (25.09	28 83	The Sound Transmission Class	Of This Sample is	
		Std Dev	241	28.	5 S	1,17	8 9	0.44	0.57	8.0	7.07 0.32	0.31	0.37	5 G. 50	0.31	6.45 6.45 6.45 6.45 6.45 6.45 6.45 6.45	09:0	69 6	5	Incorporati	<u>اک</u>	ŗ	.j —1				(451191)	(181124)	(451191)	(AS1191)	(MSH19H)	(AS1191)	passan)	(451191)	(813)	(451491)	(AS1181)	(ASHBI)	(AST191)		Sound	of Th	
		Filler Wall Transmission Loss (dB)	41,43 34,24	47.98	55.47 62.56	63,86	05,62 73,47	76,98	81.77	84.03	87.42	90.05	88,90	80.91	86.75	91.83	87.84	85 42 78 94		sesults (Frequency		S	3 23	æ (125	160	200	315	400	8 8	800	1000	1600	2000	3150	4000	6300	10000	The	!	
Date Of Test 31-Aug-2005		Frequency	50 Hz 63 Hz	24 PS	100 Hz 125 Hz	150 Hz	200 Hz 250 Hz	315 Hz	Z11 003	630 Hz	2H 0001	1250 Hz	1600 Hz	2000 Mz	3150 Hz	4000 Hz 5000 Hz	6300 Kz	8000 Hz 10000 Hz		<u></u>																							

If copied, this report must be reproduced in full.

Date: 21.1.9.105 Page 12 of 13

ATF1734-Transmission Loss Of Window-Rehau-31-B-2005 xls/Sample Results

	9	A-weighted Transmission	Loss	2.976	10,386	22.354	25.171	31.875	39.747	42.742	45.599	46.701	48.752	49.684	54.617	57,924	37.518	38																		
;	Determination Of Arithmetic Average	A-Weighting	Correction	-19.1	-16.1	-10.9	9.8	6, 4, 80, 80	-3.2	6; c		9.0	- <u>-</u>	<u>, , , , , , , , , , , , , , , , , , , </u>	<u> </u>	5.0	A-weighted Average =	Rounded	-																	
	ion Of Arithi	SSION LOSS Calculated Transmission	Loss	22.076	26,486 30,268	33.254	33.771	40,849	42.947	44.642	45.599	46.101	47.752	48.384	53.617	57.424	41.885	42																		
	Determinat	Of Iransmission Loss Calculated Frequency (Hz) Transmission		100	160	200	250 346	6 6	500	900 800	1000	1250	2000	2500 3150	4000	2000	Average =	Rounded	J																	
																-						_				•										
	() ()	Caspectum (SO717-27) Liz-R ₁ 104((Liz-R ₁)/10)		6.166E-05	1.479E-05	1,1755-05	5.623E-05	4,169E-06	3,236E-06	4.074E-06	4.365E-06	3.090E-06	1.122E-06	7.244E-07 4.074E-07	1.550E-04	38.10	9-	Determination Of Correction Crass.	10^((L _{i2} -R _i)/10)	1	9.120E-07 1.905E-06	7.413E-06	6.166E-05 2.239E-05	1,479E-05	1,175E-05 1,318E-05	5.623E-06	4.169E-06	2.754E-06	4.074E-06	4.365E-06 3.090F-06	1.660E-06	1,122E-06	7,244E-07 4,074E-07	1,096E-07 2.884E-08	1.654E-04 37.82	9-
	20 30	L ₂ -R		42.10	-48.30	49.30	-52.50	-53.80	55.60	-53.90	-53.60	-52.70	-59.50	-61.40 -63.90	SUM	10*Log (SUM)	C _{TR} ≡	tion Of Corr	L ₁₂ -R _f	9	-57.20	-51.30	42.10	-48.30	48.80	-52.50	-53.80	-55.60	-53.90	-53.50 -55.10	-57,80	-59.50	-63,90	-69.60 -75.40	SUM 10*Log (SUM)	1 0009
	Dotomin	Cra spectrum (ISO717-P7)	!	5 5 5	-18	-16 -16	<u>+</u>	5, 6	7 -	တု	ထုင	ņ Ç	÷	<u> </u>		101	<u>.</u>	Determina	C _{ts} spectrum (ISO717-P11) L ₁₂	1 2	ş ş	-5-	ខុនុ	-18	δ. . .	7	£1.	! 두	တု စ	စု တု	-10 -10	÷ ;	÷ ÷	δ. έ	10.1	C _{TR} , 50-5000
	rection C	10^((L _{i1} -R _i)/10)		7.762E-06 5.623E-06	4.677E-06	5.248E-06	2.818E-06	2.630E-06	2.188E-06	2.570E-06	2.754E-06 3.090E-06	2.089E-06	1.7785-06	1.622E-08	5,296E-05	42.76	۲	Determination Of Correction Crasson	10^((L _{I1} -R _{i)} /10)	2 291E.08	7.586E-08	3.715E-07	4.467E-06	3.715E-06	4,169E-06	2.239E-06	2.042E-06	1,738E-06	2.042E-06 2.188E-06	2.455E-06	1.660E-06	1.413E-05 1.445E-08	1,288E-06	4,365E-07 1,820E-07	4.315E-05 43.65	0
	Determination Of Correction C	L,1-R, 1		-51.10 -52.50	53.30	-52,80	-55.50	-55.80 -55.90	-56,60	-55,90	-55.10	-56.80	-57,50	-57.90	WOS	og (SUM)	= 0	ion Of Corr	L ₁₁ -R ₁ 10	-76.40	-71.20	64.30	-53.50	-54.30	-53.80	56.50	56.90	-57.60	56.90	-56.10	57.80	-58.40	-58.90	-63.60	SUM 10*Log (SUM)	11 00
	Determina	C spectrum (ISO 717-P7)	;	Ş. Ş.	53	-19	-14	<u></u>	5	F f	2 φ	တ္	ټ د	က်				Determinat	C spectrum (ISO 717-P11) L(1	4	£₽	¥ 5	-27	, ç	-50	٠ 6	4	13	7 -	9 -	9.5	÷ ÷	: 우 (우우	10-L	C ₅₀₋₅₀₀₀
		Transmission Loss to R _W Difference	C C	ž či	7.0	-3.2	r. c	-1.1	4.0-	٠, ٦	1.9	-0.2		•	-18.8				Transmission Loss Ri Rounded	35.4	34.2	30,3	26.5	30.3	33.8	38.5 40.8	42.9	64,6	45.6	46.1	47.8	48.4	48.9	57.4		
dsheet		Rw 44 Curve	Ķ	383	- 5	37	4 4	4	ડ :	2 4	48	8 4	5 6	48	SUM				Frequency T (Hz) Lc		88	S &	125	5 5 5 5 6 5	250	315 400	200	630	1000	1250	2000	2500	3150	9009		
w Calculation Spreadsheet	44	Transmission Loss R _t Rounded down to 1	22.1	26.5	33.3	33.8	38,5	42.9	44.6	45.0 65.0	45.1	47,8	48,4	48.9					<u></u>																	
w Calcul	R _W H	equency (Hz)	100	125	200	250	400	SDO	630	000	1250	1600	2500	3150																						

Signatory: 44.9

Date Of Test

ATF Report 1734

Date/2/19105